

B ZONE 1

ZONE 2

ZONE 3

TO: "TT" ON AQUASTAT CONTROL TO: "TT" ON AQUASTAT CONTROL

TO: 120 VAC POWER (NEUTRAL)

TO: 120 VAC POWER (HOT)

Note: When using Alternative Wiring diagram, the boiler operating control's ZC terminal will see the load of the circulator(s). Warning: When using Alternative Wiring diagram, wiring instructions must be followed so power originates from the boiler aquastat. Failure to follow these wiring instructions may result in a secondary source of power being connected to the boiler that may activate it under certain circumstances, causing injury or death.

**Operation:** When the thermostat calls for heat, the appropriate circulator is energized and the isolated end switch  $(X_1 \text{ and } \hat{X_2})$  will start the boiler.

X<sub>1</sub> ZR

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120 VOLT

CIRCULATORS

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P ZC H

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Jumper Placement: The jumper should be placed between terminals ZC and H. Connect the isolated end switch,  $X_1$  and  $X_2$  to the boiler aquastat control. For zone 1 priority, remove jumper between terminals P and ZC.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

## The Taco Connection:

Combine the reliability of the Taco Zone Valves, Priority Zoning Circulators, Thermostats, and the "00" family of circulators with the advanced features of the Taco Zone Controls to achieve total system integration. No matter the application, Taco now provides the products to maximize system performance while simplifying both installation and service.

## **External Diagnostics:**

Externally visible lights show full functionality of the switching relay. The green light should always be on, indicating that power is connected. When the thermostat calls for heat, both the appropriate circulator and red indicating light is energized.

## Specifications:

PRODUCT NUMBER	NUMBER OF ZONES	TRANSFORMER VOLTAGE	MAXIMUM COMBINED LOAD	DIMENSIO WIDTH	NS OF ENC		
SR503	3 with Priority	120 VAC Input	15 amps	10 1/4"	6 3/4"	2 3/4"	
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All Switching Relays are relay type DPST, have a thermostat current of .18, and have a single phase motor rating per zone of 1/3 hp (7.2A) @ 120 VAC.

## Do it Once. Do it Right.

**Operation:** When any thermostat calls for heat, the boiler and appropriate circulator are energized when the boiler temperature is above the set low limit.

ZC H

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TO: 120 VAC POWER (NEUTRAL) TO: 120 VAC POWER (HOT)

"ZC" ON AQUASTAT CONTROL

TO: "ZR" ON AQUASTAT CONTROL

TO:

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ZONE1 ZONE2 ZONE3  $\odot$ 

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120 VOLT

CIRCULATORS

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Jumper Placement: A jumper should be placed between terminals ZC and  $X_1$ . Connect terminal  $\hat{Z}C$  to ZC terminal on the aquastat control. Connect terminal ZR to ZR terminal on the aquastat control. Confirm polarity is consistent between boiler aquastat and switching relay. For zone 1 priority, remove jumper between terminals P and ZC.

Power Input: Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

Features:	External Indicator Lights			
	Priority			
	Simplified Wiring			
	Fully Enclosed Snap-Out Relays			
	Compact Design			
	Fuse Protected			
	100% Factory Tested			
	Isolated End Switch			
	Contractor Friendly PC Board Layout			
	Universal Thermostat Compatibility			
	UL Approved			
	24 volt Power Input or Output Terminal			
	Extended 3 Year Warranty			
	Made in the USA			

Warning: Wiring connections must be made in accordance with all applicable electrical codes and these instructions. Use copper wire only. Failure to follow this instruction can result in personal injury or death and/or property damage. 10-18 gauge wire recommended for 120 VAC connections with 9 in.lbs. max torque, 12-22 gauge wire for thermostat connections with 9 in.lbs. max torque, and 12-22 gauge wire for 24 VAC source with 5 in.lbs. max torque.

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ZONE 1

ZONE 2

ZONE 3